



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2529**Job Sheet 198402****Part No:** D2529**Job Qty:** 500 pcs**Part Name:** Washer**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 7/26/19**Job Tracking No:****Due Date:** 8/5/19**Created By:** Jennifer Renwick**Type:** Stock**Description:****Note:** DWG REV E IPP: C 01.09.18 Added purchasing info CB IPP D 07.07.06 rev E dwg EC**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Purchasing	500 pcs	8/5/19	8/5/19	0.00	0.00	Purchasing - 1	AUG 20 2019
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	500 pcs	8/5/19	8/5/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	AUG 20 2019
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S206959**Part:** D2529**Job No:** 198402**Serial No/Batch:** S206959**Revision:****Inspector:****Exp Date:****Instructions:**

Date: 08/20/19

Plex 7/26/19 1:51 PM Dart.Lavoie.Chanta

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	500 pcs	8/5/19	0.00 0.00	QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	DAS
					QC 6 - 40	81
					QC 6 - 81	9-89
						AUG 21 2019
130	Packaging 3-1 - Stock - B4B	500 pcs	8/5/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	NL.
					Packaging 3 - 5 - B4B	ST08
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	500 pcs	8/5/19	0.00 0.00	QC 21 - SA - 21	DAS
					QC 21 - SA - 70	21
					QC 21 - SA - 53	9-89
						AUG 22 2019

Part Op **100** - (Purchasing) Issue P/O: _____ Possible Supplier: Main Ind, P/N: PFS FW14S1
 Descriptions: **110** - (Receive & Inspect for Damage & Mat'l Certs) Ensure Material Release Note is attached
120 - (QC6- All purchased or subcontracted products)
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release) Possible Supplier: Main Industrial, P/N: PFS FW14S1

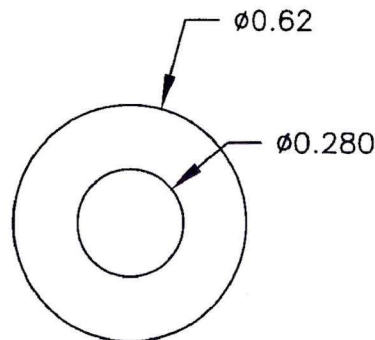
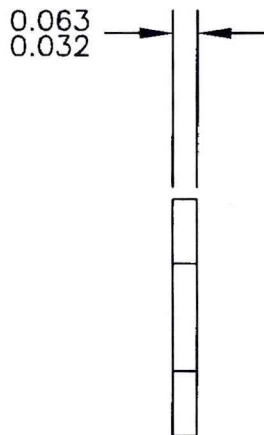
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
PFS-FW14S1	Washer D2529	500 Ea (1 ea)	100-Purchasing	5206 958
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	PFS-FW14S1	500	0	0
Part Specifications				
Specifications could not be found.				

Plex 7/26/19 1:51 PM Dart.Lavoie.Chantal



DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2529	REV. E SHEET 1 OF 1
DATE 07.04.17		TITLE WASHER	SCALE 2:1
A	95.12.22	NEW ISSUE	
B	96:08:28	ADD SS	
C	97:03:24	RE-DESIGN, CHANGE MATERIAL SPEC.	
D	97.10.14	CHANGE THICKNESS (TSR A144)	
E	07.04.17	UPDATE DRAWING NOTES	

RELEASED
07.06.28 *[Signature]*



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 198402

D2529 WASHER

- 1) MATERIAL: AISI 303 OR AISI 304/316 STAINLESS STEEL
(REF DART MATERIAL SPEC M303R OR M304R)
- 2) POSSIBLE SUPPLIER: ACKLANDS, P/N: PFS FW14S1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES 0.005 TO 0.010 MAX

Copyright © 1995 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB044129



Supplier: MAI001-VC
Main Industrial Sales Ltd.
1475, Tessier
Hawkesbury
ON
K6A 3S6 Canada
Phone: 613 632 3595
Fax: 613 632 0262

Attention: Bourgon, Rachelle

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044129
PO Date: 7/26/19
Due Date: 8/2/19
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground
Pynt Terms: Net 60

Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	198273	658-065		Washer D3904-1 AS PER DWG D3904 REV. B	Received	-	9/8/19	100 pcs	100 pcs	0 pcs	\$0.359/pcs	\$0.00
2		C10-10-3	SF-2028-10	Actuator Bushing	Firmed	-	9/8/19	10 pcs	0 pcs	10 pcs	\$2.00/pcs	\$20.00
3		C10-4-9	0-06TH12	Upper Roller DU Bearing	Firmed	-	9/8/19	20 pcs	0 pcs	20 pcs	\$1.60/pcs	\$32.00
4		C10-9-2	6NBC914YZP	Latch Bearing	Received	-	9/8/19	4 Ea	4 Ea	0 Ea	\$135.15/Ea	\$0.00
5		C3-12-6	0-5100037	Lock Roller Pin Circlip	Firmed	-	9/8/19	50 Ea	0 Ea	50 Ea	\$0.09/Ea	\$4.50
6	198402	PFS-FW14S1	0-14FWSS	Washer D2529 : AS PER DWG D2529 REV. E	Firmed	-	9/8/19	500 Ea	0 Ea	500 Ea	\$0.041/Ea	\$20.50
7		C3-13-1	0-06FTH04	Keeper Bushing	Firmed	-	9/8/19	20 pcs	0 pcs	20 pcs	\$1.15/pcs	\$23.00
Grand Total:												\$100.00



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB044129



Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

-NO COC

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/16/19 8:13 AM dart.belanger.natasha

MAIN INDUSTRIAL SALES LTD.

1475 TESSIER ST.
HAWKESBURY ON K6A 3S6
Phone: (613) 632-3595 Ext. Fax: (613) 632-0262
sales@mainindustrialsales.com

Packing Slip

DATE August 01, 2019
NUMBER 0000238692
CUSTOMER NO. DART

BILL TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

SHIP TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

AUG 02 2019

(613) 632-5200 Ext.

(613) 632-5200 Ext.

P.O. NUMBER	SALESPERSON	ORDER DATE	REQ. DATE	ORDER NUMBER	
HB044129	EB	29-Jul-19		0000238692	
F.O.B.	SHIP VIA	TERMS			
F.O.B. value	OUR TRUCK / LOCAL	NET 30 DAYS			
PART NUMBER	DESCRIPTION	LOCATION	UOM	QUANTITY	B.O.
0-658065	.203 x .875 x .040-.075 FLAT WASHER 18-8 STAINLESS		EA	100	100
DELIVERY: 9/8/19					
1-SF202810	5/8 X 7/8 X 5/8 OILITE FLANGED BUSHING	22B1	EA	10	10
DELIVERY: 2/8/19					
0-06TH12	DRY-SLIDE BUSHING		EA	20	20
DELIVERY: 2/8/19					
0-6NBC914YZP	RBC AIRFRAME CONTROL NEEDLE ROLLER BEARING	6D5	EA	4	4
DELIVERY: 2/8/19					
0-5100037	5100-037 RETAINING RING - NOT MARKED	7D5	EA	50	50
DELIVERY: 2/8/19					
0-14FWSS	1/4 18-8 FLAT WASHER	26A6	EA	500	500
DELIVERY: 2/8/19					
0-06FTH04			EA	20	20

RECEIVED
AUG 07 2019
DART AEROSPACE LTD.

Handwritten notes: SH0037-PA, 311060 x 4 box, 390060 1 box, 100 1 box, 101, 124, 3 boxes Qty, 100 1 box, 101, 124, 3 boxes Qty, 100 1 box, 101, 124, 3 boxes Qty.

MAIN INDUSTRIAL SALES LTD.

1475 TESSIER ST.
HAWKESBURY ON K6A 3S6
Phone: (613) 632-3595 Ext. Fax: (613) 632-0262
sales@mainindustrialsales.com

Packing Slip

DATE August 01, 2019
NUMBER 0000238692
CUSTOMER NO. DART

BILL TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

SHIP TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

(613) 632-5200 Ext.

(613) 632-5200 Ext.

P.O. NUMBER	SALESPERSON	ORDER DATE	REQ. DATE	ORDER NUMBER
HB044129	EB	29-Jul-19		0000238692
F.O.B.	SHIP VIA		TERMS	
F.O.B. value	OUR TRUCK / LOCAL		NET 30 DAYS	
PART NUMBER	LOCATION		QUANTITY	
DESCRIPTION			REQ.	SHIPPED B.O.
DRY-SLIDE BUSHING				
DELIVERY: 2/8/19				
THANKS ERIC				

MAIN INDUSTRIAL SALES LTD.

1475 TESSIER ST.
HAWKESBURY ON K6A 3S6
Phone: (613) 632-3595 Ext. Fax: (613) 632-0262
sales@mainindustrialsales.com

Packing Slip

DATE August 01, 2019
NUMBER 0000238692
CUSTOMER NO. DART

BILL TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

SHIP TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

(613) 632-5200 Ext.

(613) 632-5200 Ext.

P.O. NUMBER	SALESPERSON	ORDER DATE	REQ. DATE	ORDER NUMBER
HB044129	EB	29-Jul-19		0000238692
F.O.B.	SHIP VIA	TERMS		
F.O.B. value	OUR TRUCK / LOCAL	NET 30 DAYS		
PART NUMBER	DESCRIPTION	LOCATION	UOM	QUANTITY
				REQ. SHIPPED B.O.
0-658065	.203 x .875 x .040-.075 FLAT WASHER 18-8 STAINLESS		EA	100 100
	DELIVERY: 9/8/19			
1-SF202810	5/8 X 7/8 X 5/8 OILITE FLANGED BUSHING	22B1	EA	10 10
	DELIVERY: 2/8/19			
0-06TH12	DRY-SLIDE BUSHING		EA	20 20
	DELIVERY: 2/8/19			
0-6NBC914YZP	RBC AIRFRAME CONTROL NEEDLE ROLLER BEARING	6D5	EA	4 4
	DELIVERY: 2/8/19			
0-5100037	5100-037 RETAINING RING	7D5	EA	50 50
	DELIVERY: 2/8/19			
0-14FWSS	1/4 18-8 FLAT WASHER		EA	500 500
	DELIVERY: 2/8/19			
0-06FTH04			EA	20 20

RECEIVED

AUG 19 2019

DART AEROSPACE LTD.

See Natasha^{26A6}
Belange
for exchange